

**MICRO METAL FORMING (LECTURE NOTES IN  
PRODUCTION ENGINEERING)**

**Julia Langelier**

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In order to enable potential users to apply micro metal forming in production, information about the following topics are given: tribological behavior: friction between tool and work piece as well as tool wear mechanical behavior: strength and formability of the work piece material, durability of the work pieces Micro Metal Forming (Lecture Notes in Production Engineering) effects: basic description of effects occurring due to the fact, that the quantitative relation between different features changes with decreasing size process windows and limits for forming processes tool making methods numerical modeling of processes and process chains quality assurance and metrology All topics are discussed with respect to the questions relevant to micro metal forming. It is therefore advantageous if the use of lubricants in micro forming is reduced or even avoided.

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Due to this, no precise adjustment of the blank holder forced during the process. Metal Forming, i. The target audience primarily comprises